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Non-recoverable - a fault caused by the user that cannot be recovered from. The user-fault routine is run when this fault occurs. However, the fault cannot be cleared.

Allen Bradley SLC Controller Error Codes | PLC, PLC LADDER

IO Processing.zip Four AOIs for basic Input/Output processing. Digital Inputs include debounce on and off with rising and falling edge. Digital Outputs include permissive with auto, manual requests and switching.

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